TIMES microwave systems

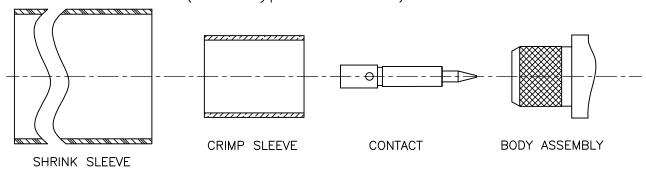
358 Hall Avenue/P.O. Box 5039 Wallingford, CT 06492-5039

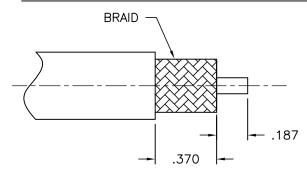
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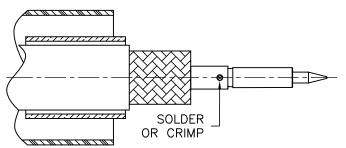
INSTALLATION INSTRUCTIONS SC-400-NM (3190-1454)

(Cable Types: LMR-400)

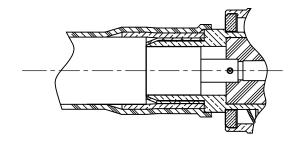




- 1. A. Trim cable per dimensions shown.
 - B.Remove any residual plastic from the center conductor and deburr center conductor using a fine file.



- A. Solder contact to center conductor of cable as shown or crimp using tool M22520/1-01 with positioner M22520/1-13, green turret, tool selector 8. Use minimal heat to minimize melting of foam dielectric. Inspect to be sure aluminum foil is not touching center contact.
 - B. Slide crimp sleeve & shrink sleeve over cable.



- 3. A. Insert cable into connector until contact shoulder is flush with insulator, with all braid wires on the outside of the connector body and aluminum tape inside connector body.
 - B. Slide crimp sleeve forward and crimp as close as possible to body using a .429" hex die. Use Times HX-4 crimp tool or equivalent. Do not crimp rear of crimp sleeve.
 - C. Slide shrink sleeve into place and heat shrink over rear of body with hot air gun.